

The Metco transaction in the context of the Group strategy

Eisenach, November 6, 2014 Dr. Brice Koch, CEO Oerlikon Group



Agenda



- 1 Current status
- 2 Roadmap for the Segments
- 3 Positioning of the Group

The Oerlikon Group has undergone a major transformation in the past three years







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saurer

neumag

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textile components

fairfield

The Oerlikon Group has undergone a major transformation in the past three years





Additional structural measures:

- Carding and Melco business sold (former Textile Segment)
- Footprint optimization in Drive Systems Segment
- Rox acquisition (regrinding business) in Surface Solutions Segment

Today's structure and performance is the result of...





Streamlining of portfolio

- Divestment of non-operating assets
- Reduction of cyclicality, volatility and complexity



Operational & financial restructuring

- Reduction of break even costs
- Operational excellence initiatives to sustainably increase profitability



Repositioning of balance sheet

- Syndicated credit line and three Swiss bonds
- Unleveraged balance sheet to maintain financial flexibility



Investment in organic and inorganic growth

- Disciplined use of cash and balance sheet capacity as premise for all actions
- Metco as first major transaction in the context of strengthening around core competencies

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Roadmap for Manmade Fibers Segment





Challenge

- Approaching end of the current
 5-year plan (FYP) in China
- Orders normalizing after the peak levels in 2013



Opportunities

- Increased installed base
- Preliminary indications on potential content of 13th Chinese FYP*:
 - Chemical fibers (high- and new-tech fibers)
 - Develop substitutions for natural fibers
 - Industrial textile proportion in textile industry to exceed 30 % (25 % in 12th FYP)



- Increase service/ after sales business
- Leverage regions outside China
- Expand value chain around core competencies
- Accelerate innovations

^{*} Source: EAC International Consulting: "Early Indications on China's 13th Five Year Plan"



Roadmap for Drive Systems Segment





Challenge

- End market performance (agriculture, mining, gas fracking)
- Operational performance



Opportunities

- Hybridization and E-Drives
- Start of production of 3rd plant in India in 2015 to address local demand



- Streamline organization (integration)
- Further reduce cost base
- Focus product portfolio
- Increase value added
- Leverage global footprint



Roadmap for Vacuum Segment





Challenge

- End market development (i.e. process industry)
- Profitability
- Scale/ volume



Opportunities

- High-tech applications for vacuum technologies and solutions
- New applications in new industries



- Innovation
- Operational excellence
- Service and distribution network



Roadmap for Advanced Technologies Segment

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Challenge

- Strong market consolidation
- Adoption of new technologies (nanotechnology)



Opportunities

- Internet of things
- Digitalization



- Innovation
- Cost discipline



Roadmap for Surface Solutions Segment





Today's agenda

- Key end markets and applications
- Major technologies incl. future development
- Update on the Metco integration incl. first customer successes
- Mid-term expectations for the Surface Solutions Segment
- Site visit



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Looking at future development of Oerlikon from three different perspectives



Technologies

- Deposition technology
- Yarn formation technology incl. polycondensation
- Materials technology
- High rotation speed, torque & balancing technologies

Future direction of Oerlikon

Competencies

- (Process) Engineering
- Materials and surfaces characteristics
- Precision machinery & equipment
- Customers domain knowledge
- Services expertise

Competencies perspective:

Use existing competencies to enhance product and services offering

Technology perspective:

Invest into complementary or adjacent technologies (organic and inorganic) to strengthen existing portfolio (e.g. Metco transaction)

Megatrends

- Resource scarcity
- Productivity increase
- Global mobility
- Environmental sustainability

Megatrends:

Foster products and services offerings supporting and leveraging visible and sustainable megatrends

What does this mean for Oerlikon?



Technologies Competencies • (Process) Engineering Deposition technology Materials and surfaces characteristics Precision machinery & equipment Customers domain torque & balancing **Future** knowledge direction of Services expertise Oerlikon Megatrends Resource scarcity Productivity increase Global mobility

Environmental sustainability

Oerlikon will:

- ... leverage and strengthen Best-in-Class businesses
- ... improve businesses which are not yet Best-in-Class
- ... leverage attractive end-markets
- ... balance market exposure (regions and end-markets)
- ... further strengthen its core competencies
- ... further reduce cyclicality and volatility
- ... use its cash in a disciplined and value accretive way

Metco transaction in the context of the Group strategy



Technologies

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- Yarn formation technology incl. polycondensation
- Materials technology
- High rotation speed, torque & balancing technologies

Future direction of Oerlikon

Competencies

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- Services expertise

Megatrends

- Resource scarcity
- Productivity increase
- Global mobility
- Environmental sustainability

The Metco acquisition strengthens Oerlikon from a technological, competencies and megatrends exposure point of view!

Oerlikon Balzers and Oerlikon Metco – A perfect match







Thank you.





Surface solutions market

Dr. Roland Herb, CEO Surface Solutions Segment Howard Lang, Head Sales & Marketing Oerlikon Metco



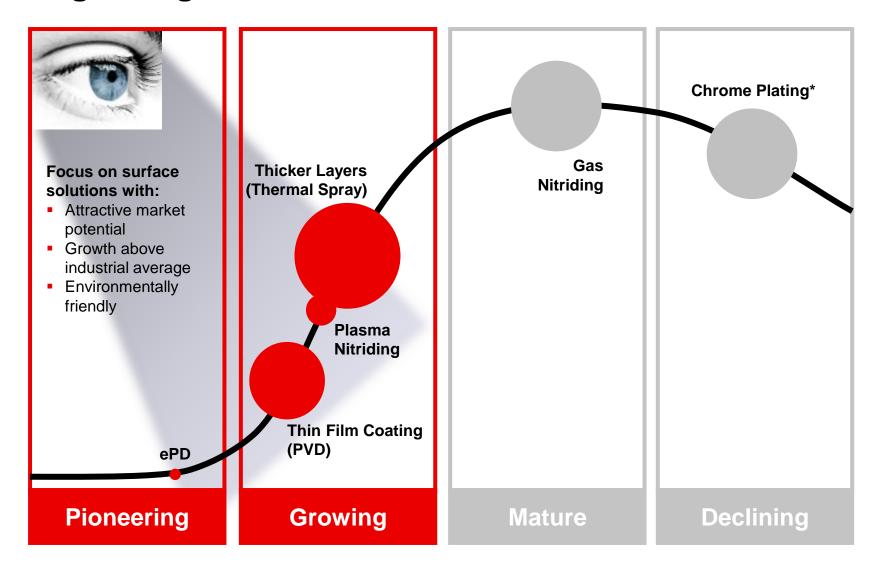
Surface solutions are needed everywhere...

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One focus: Environmentally friendly, fast growing surface solutions

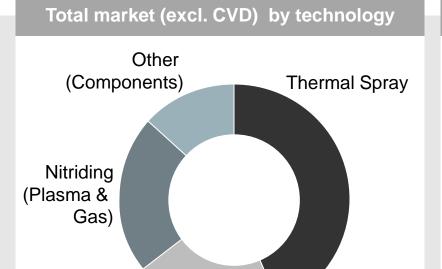




^{*} Hazardous production process

Total surface solutions market (excl. CVD) is ~ CHF 13.5 billion in 2014

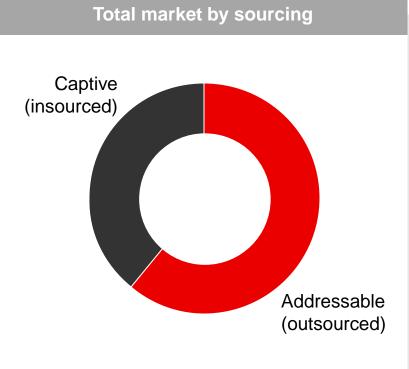




Physical Vapor Deposition (PVD)



- Biggest market in Thermal Spray is the service business, followed by materials and equipment
- PVD and Nitriding are mainly a service business (limited equipment sales)

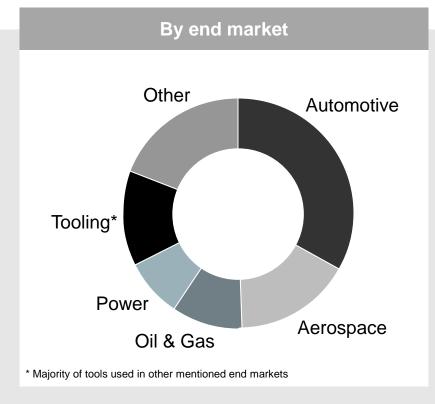


- Addressable market of ~ CHF 9 billion
- Service ~50 % of the addressable market
- Thermal Spray and PVD services are mainly outsourced
- Majority of the Nitriding services insourced Gas Nitriding seen as a simpler heat treatment process

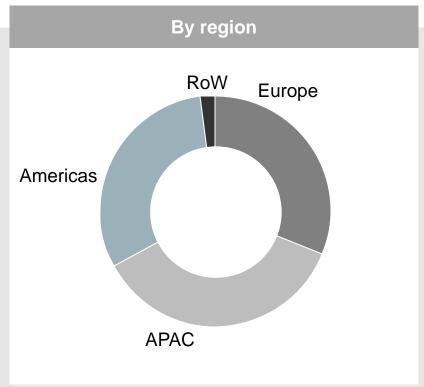
Source: Oerlikon estimates; CVD: Chemical Vapor Deposition

Surface Solutions Segment with an addressable market of ~ CHF 9 billion





- Five industries reflect >3/4 of overall coating demand
- Main applications for PVD today are in Auto and Tooling; Turbines and Oil & Gas provide attractive growth potential
- Thermal Spray with good penetration in every end market except Tooling (not suitable)



- Global market
- Large global customers require footprint and service in all key regions
- Strong market development in Asia in recent years, driven by China

Source: Oerlikon estimates

Surface Solutions Segment with the potential to outperform underlying industry growth

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Global GDP growth: around 3 %





Automotive industry
CHF 2.7 billion addressable market
Industry growth ~5 % CAGR

Large number of applications for surface solutions to produce ~ 90 million vehicles p.a.



Engine applications



- PVD & Thermal Spray coating of key engine parts
- Established applications: Piston rings, fuel injectors etc.
- Emerging applications: Cylinder bores, pistons, valves, tappets, springs, crankshaft, camshaft etc.

Components



- Surface solutions to enhance performance and improving reliability
- Established applications: Synchronizer rings, suspension ball pins etc.
- Emerging applications: Brake discs, sensors etc.

Cutting & Forming tools



- PVD coatings to extend cutting tool life and reduce of machining time
- Coating of forming tools to extend life/ maintain dimensional accuracy

Design parts



- Environmentally friendly replacement for traditional processes
- Established applications: Interior parts
- New applications: Exterior parts e.g. mirror housings, decorative trims etc.

→ Established applications with a revenue potential of ~CHF 70 per car*

^{*}Approximate value of surface solutions in latest generation diesel cars with a 5 speed dual-clutch transmission (DCT)

Surface solutions help address the core goals of the automotive industry – exciting times







 EU/ US/ China limits on CO₂ driving numerous developments for weight and fuel consumption reduction

Trends / Needs

- E.g. EU car manufacturers' fleets must reduce CO₂ per kilometer
 -40 % by 2021 (from 2007 level)
- Weight reduction is very effective to reduce consumption



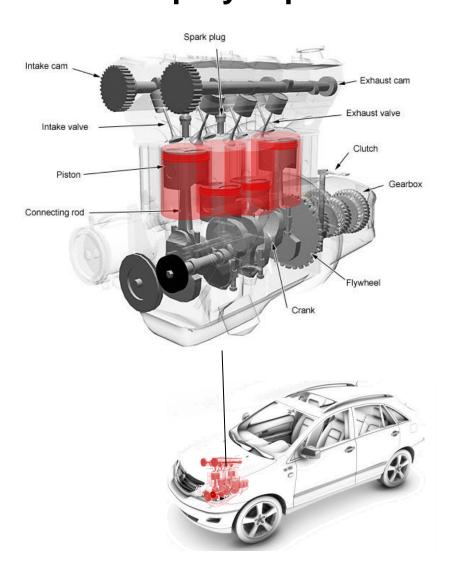
Key drivers for surface solutions:

- Engine downsizing (e.g. using less cylinders under higher pressure)
 causes higher stress on smaller parts
- More corrosion issues from exhaust gas recycling, start-stop systems, turbo-chargers
- Higher torque transmissions with more gears (therefore more synchronizer rings)
- Reducing friction and mechanical losses
- More environmentally friendly solutions e.g. replacing Chrome 6
- → Focus on fuel consumption, emissions and weight reduction drives the penetration of surface solutions



Application example: Combining PVD and Thermal Spray expertise for engines





Challenge:

- Increase fuel efficiency and downsize engines
- Reduce weight by directly coating the aluminum engine block (no liners)

Oerlikon's solution:

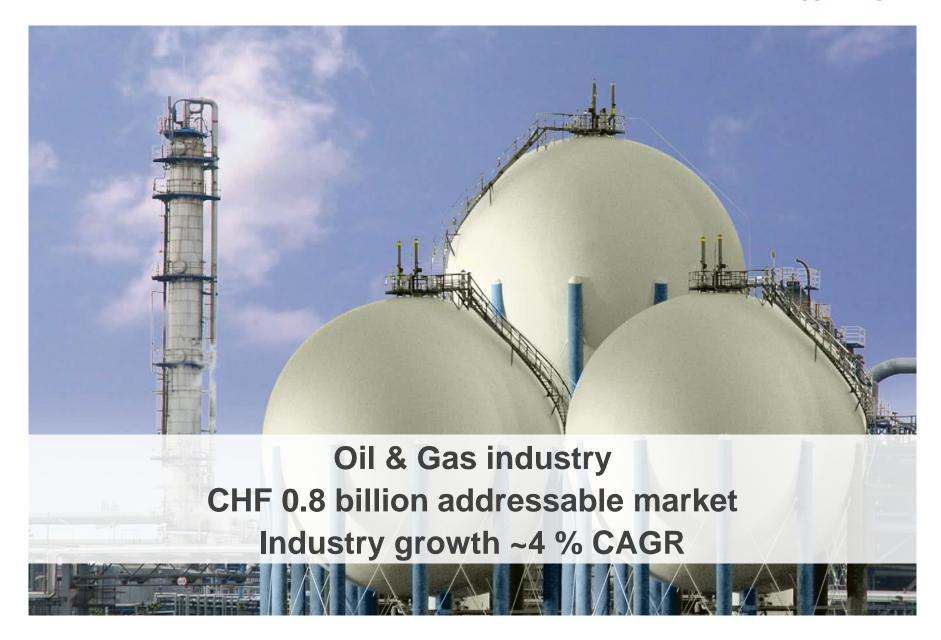
- Piston rings coated with PVD combining wear resistance and lowest friction
- Cylinder walls plasma coated with Metco's SUMEBORE™ for low friction and corrosion resistance

Combined solution benefits:

- Reduces fuel consumption by 2-4 %
- Mechanical losses piston group -30 %
- Oil consumption -30 %
- 12 % engine block weight reduction

Source: Engine picture from http://solidworksmachines.blogspot.com/2011/11/vital-engine-parts.html

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Oil & Gas industry equipment exposed to high wear and aggressive environments



Down Hole Tools

Drill String, Bottom Hole Assembly



- Thermal Spray on drilling motor rotors & mandrels to replace hard chrome and protect against wear
- Weld Overlay coatings on drill collars (abrasion)
- Laser Cladding on stabilizers and measurement tools to prevent damage to sensitive parts

Pumps

Multi-Stage, Fracking, Seawater Injection, Feed, Slurry



- Thermal Spray coatings on impellers, wear rings, pump shafts and bearing sleeves
- PVD and thermal spray coatings on mechanical seals

Valves

Engineered, High Pressure, Sub-Sea



- Thermal Spray, Laser Cladding and PVD coatings on valves to protect against wear, corrosion and galling
- PVD on valve actuators to reduce friction

Drill Bits

Directional Drilling, Rotary



- Thermal Spray and Overlay Welding coatings on drill bits to protect against abrasion, impact and corrosion
- PVD for mechanical seals

XMT: xyz

Trends & needs in the Oil & Gas industry









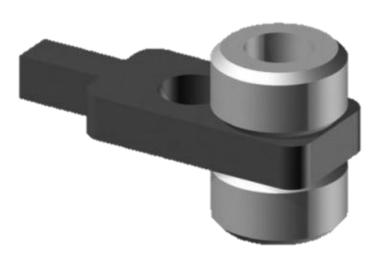
Trends / Needs

- Unconventional gas/oil requires 50x more wells than conventional oil and more horizontal drilling – increased friction and wear on drill string
 - → >3 500 drilling rigs currently in operation (all time high)¹
- Reliable valve actuation on critical sub-sea valves and blowoutpreventers (BOP) becomes even more critical – must be maintenance free on the sea bed
- Unconventional gas/oil and sub-sea are highest growth areas of the industry (~14 % CAGR to 2017²)
- Hard chrome still widely used for new parts although being replaced due to ease of re-coating and lifetime issues in aggressive environments (drilling fluids, sour gas etc..)
- Thermal Spray and Laser Cladding are being adopted in the industry as hard chrome and conventional welding replacements. Growing use of PVD especially Diamond Like Carbon (DLC)
- Technical challenges with shale gas, deep water, subsea and high cost of failure driving the penetration of surface solutions

Application examples: working together with key oilfield equipment customers







Drill pipe coating

Challenge:

Reduce friction and wear between drill pipe and well casing. Major challenge especially for directional drilling with abrasive slurry

Oerlikon's solution:

- Developed specially formulated coating material together with major oilfield OEM
- 5x service life and 2x less casing wear

Sub-sea valves

Challenge:

Extreme reliability requirements for critical sub-sea valves

Oerlikon's solution:

Combination of a gas tight, corrosion resistant Thermal Spray coating with ultra low friction wear resistant PVD (DLC – Diamond-Like Carbon) coating on-top





Surface solutions for the power generation industry



Gas Turbine Combustors, Blades and Vanes



 Thermally sprayed Thermal Barrier Coatings (TBC) on gas turbine combustor walls, blades and vanes facilitate higher combustion temperatures and push thermal efficiency

Gas Turbine
Compressor and
Steam Turbine Rotor
Blades



 PVD coatings protect gas turbine compressor blades from damage by solid particle erosion and steam turbines from liquid droplet erosion

Hydro Turbine Runners



 Thermally sprayed carbide coatings protect hydro turbines from accelerated wear by silt erosion and cavitation

Fuel Cell Interconnects



 Coatings on Solid Oxide Fuel Cell (SOFC) plates act as effective diffusion barriers. Extending the life and power output of fuel cells

Trends & needs in the Power Generation industry









* Source: Leading steam turbine OEM

Trends / Needs

- Gas turbine industry pushing gross thermal efficiency beyond 60 %, inlet temperatures >1 600C°
- Key technology topics are higher temperature combustion, further enhanced gas path sealing and increased time between maintenance
- 0.5 % efficiency improvement* can be achieved by fitting the steam turbine units of a 1 000 MW coal fired power station with abradable seals results in US\$ 1.6 million fuel savings p.a. Existing steam turbines can be upgraded on-site
- Thermal Spray coatings on hydro turbines extend the time between overhaul by factor 3-7 in aggressive high silt regions (Asia)
- New coating applications developing also on wind (large bearings and ring coatings), fuel cells and for energy storage
- Focus on fuel consumption, emissions and time between overhaul drives the penetration of surface solutions

Coatings push efficiency of gas turbines for electric power generation





Challenge:

Reduce emissions, push efficiencies and extend time between overhaul

Solution:

- Push firing temperatures beyond 1 600 °C
- Seal hot and cold gas path
- Protect turbine hardware from damage by hot corrosion and erosion

Oerlikon's contribution:

- Thermal barrier coatings (TBC) on hot section components
- Coatings to seal the cold and hot gas path
- Thin Film coatings protect against solid particle erosion
- Special wear coatings to protect flanges from fretting damage
- 2 % improvement in efficiency of a 530 MW gas turbine power plant using Thermal Barrier Coating (TBC) technology results in fuel savings of US\$ 3.4 million p.a. and 29 000 tons less CO₂





Aerospace industry
CHF 1.3 billion addressable market
Industry growth ~6 % CAGR

Surface solutions used on 'mission critical' applications in the aerospace industry



Engine Gas Path Seals



- Sealing between rotating and stationary parts boosts engine efficiency
- Range of Thermal Spray abradable coatings and honeycomb seals for different temperature zones

Thermal Barrier & Wear Coatings



- Thermal barrier coatings (TBC) on blades & vanes allow for higher temperature in the turbine
 - → more efficient jet engines
- Thermal Spray and PVD coatings to prevent sliding wear, fretting and erosion

Hydraulic Actuators / Piston / Guides / Fasteners



- PVD coatings to prevent fretting and sliding wear
- Replacement of hard chrome and cadmium

Landing Gears



- New generation aircraft (from A380 onwards) changed from hard chrome to Thermal Spray
- PVD applications include landing gear bolts, pivot pins, bearings

Surface solutions support the achievement of key industry fuel burn and emission goals









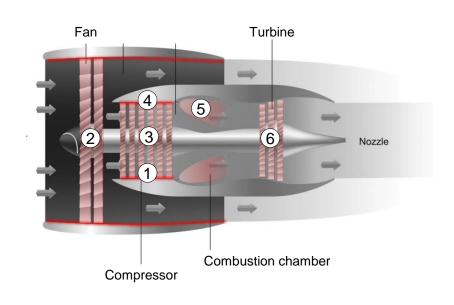
NOx: Oxides of nitrogen

Trends / Needs

- Airbus global market forecast predicts doubling of air travel traffic over next 15 years. 31 000 new aircraft between 2014-2033
- 2020 goals driving industry (80 % NOx reduction, 50 % CO₂ per passenger reduction, noise reduction, -20 % fuel burn)
- ~CHF 125 000 of coating work on each new and overhauled engine
- Engine trends: Lighter weight materials, higher temperature combustion, further enhanced gas path sealing
- Surface solutions required for new materials, e.g. ceramic matrix composites (CMCs), new titanium alloys
- PVD coatings required on compressor blades and blisks to protect against particle erosion (sand)
- All landing gear changing from hard chrome to Thermal Spray for environmental reasons. Currently A380, B787
- → Focus on fuel consumption, emissions and weight reduction drives the penetration of surface solutions

The combination of PVD and Thermal Spray provides complete solution for jet engines





- 1 Abradable seal coatings (TS) on casing
- (2) Wear protection coatings (TF & TS) of blades
- (3) Erosion resistance coatings (TF) of compressor blades
- (4) Blade tip and fire barrier coatings of compressor casing (TS)
- (5) Thermal barrier coatings (TS) of combustion chamber and turbine blades (TS)
- 6 Corrosion / oxidation protection coatings of turbine blades (TS)

Challenge:

Reduced fuel consumption by higher efficiency

Solution:

- Increase combustion temperature
- Clearance control
- Erosion protection

Oerlikon's contribution:

- Thermal Barrier Coating (TBC) allows for higher temperature
- Sealing of airflow against rotating blades by abradable coatings or honeycombs
- PVD coatings to protect compressor blades against airborne particles
- 2 % improvement in engine overall efficiency by using compressor abradable seals saves more than 4 800 million liters of fuel, worth ~US\$ 4 billion, and avoids 12.3 million tones of CO₂ p.a. for the global fleet of civil aircraft

Our customers include the world's leading engineering companies

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- BMW
- Bosch
- Getrag
- Toyota
- Volkswagen
- ZF

- Baker Hughes
- Cameron
- FMC
- GE Oil & Gas
- NOV
- Sulzer Pumps

- Alstom
- Andritz
- GE Power & Water
- Mitsubishi/Hitachi
- Siemens
- Solar Turbines

- GE Aviation
- IHI
- MTU
- Pratt & Whitney
- Rolls-Royce
- Snecma

Key customers' feedback to the formation of the Surface Solutions Segment



Sourcing Manager European Automotive OEM

"We are very positive to the merger as both Metco and Balzers are key suppliers in their respective areas. We now can benefit from one source of coating services for engine components (Thermal Spray and Thin Film)."

Head of R&D Global oilfield technology OEM

"The adoption of surface technologies like Thermal Spray and DLC is accelerating rapidly in this industry – we can no longer rely on traditional methods."

Engineering Manager Global IGT manufacturer

"Now everything in surface treatment is together in one strategic company: With this as the largest division, I expect great things from the focus and investment in coating technology."

Head of Production Leading Aero Engine MRO

"Metco has always been a reliable, innovative partner providing valuable support for our challenges. We plan to extend this cooperation now to the Thin Film applications."

DLC: Diamond-Like Carbon; IGT: Industrial Gas Turbine; MRO: Maintenance, Repair and Operations

Summary: Surface solutions market



- We focus on growing technologies (Thin Film, Thermal Spray and Plasma Nitriding)
 - Environmentally friendly → replacing e.g. hard chrome
- Addressable market of ~ CHF 9 billion
- Focus markets growing beyond underlying GDP
- Penetration of surface solutions further driven by key industry trends:
 - Automotive: fuel consumption, weight, emissions reduction
 - Oil & Gas: technical challenges with shale gas, subsea. Cost of failure
 - Power: thermal efficiency, alternative energy and future storage
 - Aerospace: fuel burn reduction, oxides of nitrogen (NO_X)
- Collaboration with the world's leading companies in these industries
- Unique customer proximity, global footprint, technical collaboration and breadth of the product portfolio

Energy efficient and environmentally friendly solutions



Thank you.





Combining leading surface technologies

Dr. Helmut Rudigier, CTO Oerlikon Balzers

Dr. Richard Schmid, CTO Oerlikon Metco



We provide our customers with surface solutions





Illustrations of advantages of surface solutions



Oil & Gas

Reliability

Safe, lifelong, sealing for subsea valves

Mining

Cost saving

20 fold increase in mine dewatering pumps and tar sand screens life

Tools

Productivity

Coatings enable a 10 % p.a. increase in productivity



Aerospace

Energy efficiency

1 million liters of fuel saved per hour, globally

Power generation

Increased lifetime

Over 25 000 hours of operation between service

Automotive

Environmental friendly

Enabling up to 5 % fuel savings through reduction of friction for heavy duty diesel engines*

^{*} Source: DEER 2007, Diesel Engine-Efficiency and Emissions Research Conference, Detroit

Broad range of surface solutions for different applications

Thin Film



Nitriding











PTA / Weld Hardface

- Altering surface chemistry
- Depth of 0.005 0.8 mm
 - Plasma Nitriding
- Gas Nitriding

- Adding layers of material
- Depth of 0.1 50 µm
 - **PVD**
 - PA-CVD
 - Diamond-like Coatings
 - **Diamond Coatings**

- Adding layers of material
- Depth of 20 µm 10 mm
 - Thermal Spray
- Cold Spray

Thicker Layer

- Adding layers of material
- Depth of 1 20 mm
- Welding:
 - Tungsten Inert Gas (TIG)
 - Plasma Transferred Arc (PTA)
 - Laser Cladding

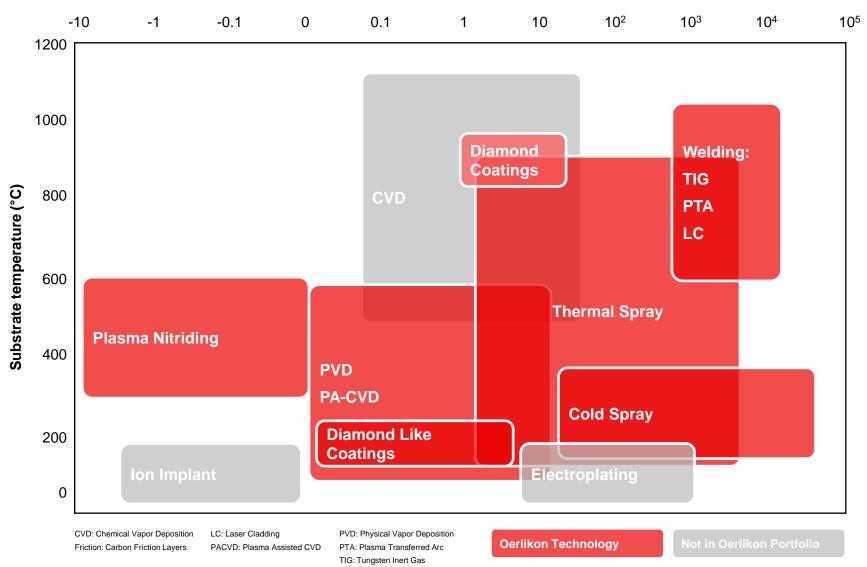
Surface ***************** Substrate Substrate Substrate Substrate

PVD: Physical Vapor Deposition; PA-CVD Plasma Activated Chemical Vapor

The desired surface properties and substrate temperature define the right technology



Coating thickness or joint thickness (µm)



Thermal Spray (TS) technology – Leading in equipment, process and materials



Surface solutions technology

- Thermal Spray portfolio covers all technologies, e.g. Atmospheric Plasma, High Velocity Oxy-Fuel, Electric Arc Wire, Cold Spray, Combustion Wire/Powder
- Broad range of powder manufacturing technologies matching deposition processes
- System solutions

- Principal technology in gas turbines for reduced fuel burn and increased up time
 - Airlines save 1 million liters per hour
 - 25 000 hours up time



- Environmentally friendly and economical process for thick coatings on widely varying substrate sizes
- Wide range of patented materials and equipment



Coating equipment: Industry leading core components and integrated systems for TS

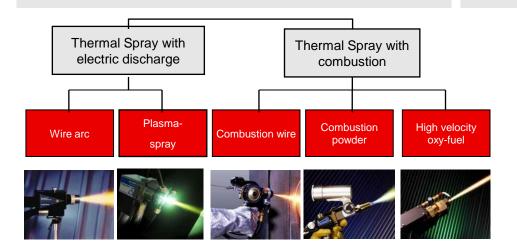


Surface solutions technology

- Industry leader in largest segments of Plasma, High Velocity Oxy-Fuel and Vacuum Thermal Spray
- IP protected spare parts
- Advanced modelling tools for process development
- Unique non-line of sight deposition process

Oerlikon's strength

- All spray technologies
- Modular core equipment
- New cascade plasma gun portfolio can increase productivity by up to 300 %
- High productivity customer specific systems





IP: Intellectual property

Coating equipment:



PVD – Setting the standard in the industry

Surface solutions technology

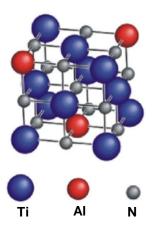
- Leading Cathodic Arc Evaporation technology for tool coating
- Plasma Assisted Chemical Vapor Deposition technology for components
- Sputtering for functional high end decorative parts

Oerlikon's strength

- Proprietary high performance core modules
- S3p™: Industrialized approach to combine advantages of Arc Evaporation and Sputtering
- Standardized platforms and components
- Feedback from coating service guides equipment development







S3p™: Scalable pulsed power plasma

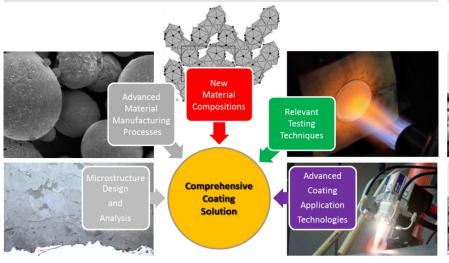
Coating materials: Full range for all key applications and spray processes

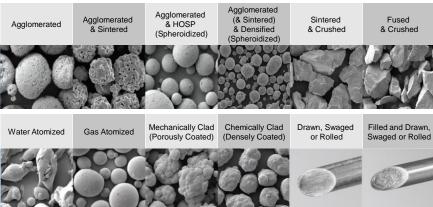
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Surface solutions technology

- Ability to manufacture all material types and structures
- R&D facilities for rapid tailoring of novel materials for new applications and improved performance
- Application relevant in-house and institute testing of coating properties

- Five years on wing and continued increase in power and fuel efficiency of aero turbines
- Ability to quickly tailor and scale to production for new applications
- Bespoke manufacturing technologies
- Everything from metals, composites, cermets to ceramics
- Industry leader in abradables





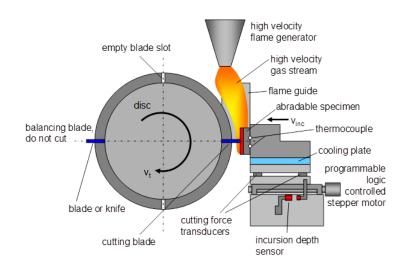
Abradable Seal Coatings – Blade tip sealing for increased efficiency and surge margin

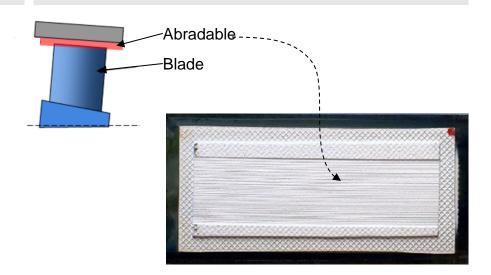


Surface solutions technology

- Unique composite material manufacture capabilities
- Complex ceramics development and manufacture
- Industry standard testing facilities for abradability, thermal cycling and erosion resistance
- Close collaboration with leading OEMs

- Complete range of sealing materials from -50° to 1 300°C
- Industry leading performance of balance between erosion resistance and low blade wear
- 0.5 % to 4 % increased stage efficiency with reduced surge margin
- Easy stripping and recoating





Embedded PVD (ePD) – a clean alternative to electroplating for chrome looking design parts



Surface solutions technology

- Environmentally friendly production process, no Cr6+ ions, no nickel
- In-line production technology, cycle time of 70 seconds
- Coating of flexible structures enables securityrelevant applications (e.g. airbag emblem)

Oerlikon's strength

- Pioneering technology
- Distinct product advantages over electroplated parts (colors, additional functionalities: e.g. radar transparency, backlighting options)
- Mud corrosion resistance: better than chrome plating technology



Cr6+: hexavalent chromium, considered as carcinogenic

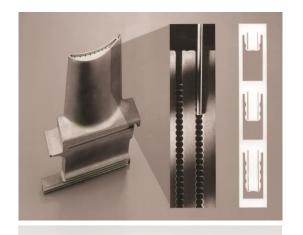
Turbine Components (ELDIM) Sealing and cooling of gas turbines



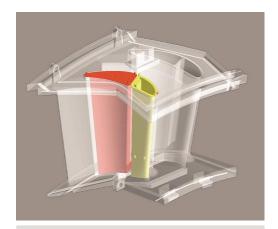
Surface solutions technology

- Deep turbulated hole drilling
- Brazing/ diffusion/ heat treatments
- Non conventional machining competence (Electrodischarge machining, Electro-chemical machining and Laser)
- Conventional machining including hydraulic and excentric pressing
- Additive manufactured components
- Honeycomb components for gas turbine labyrinth seals

- One-stop-shop for machining of high temperature resistant turbine alloys
- Partner for component manufacturability
- High heat transfer cooling channels and inserts
- Co-design on cooling patterns







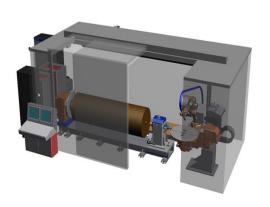
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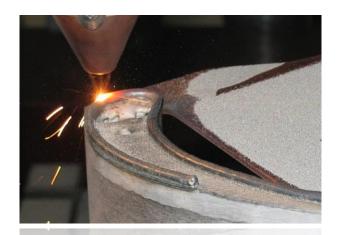
Services: Laser Cladding Over 25 years experience in weld repairs

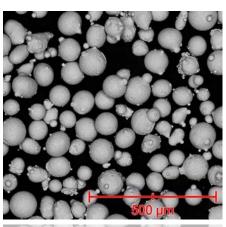
Surface solutions technology

- Industry leading knowledge of the Laser Welding process resulting in optimized materials and low thermal input
- Wear and corrosion-resistant coatings for Oil & Gas and other demanding environments
- Nickel, Cobalt and Iron based clad materials
- Robot controlled systems

- Can combine material, equipment and application know-how like nobody else in the market
- Experience in advanced laser deposits for high-value parts in gas turbines and general industry
- OEM, modification and repair of critical high wear components that are exposed to highly abrasive and corrosive environments







Services: Plasma Nitriding Performance of tools and components enhanced



Surface solutions technology

- Surface hardness increases by diffusing nitrogen into metal surface
- Low process temperature to treat high alloyed steels (380°C) and to minimize distortion of treated metal parts
- Most common processes: Plasma Nitriding, Plasma Nitrocarburizing
- Combination with PVD Thin Film coatings to further enhance surface hardness

- Environmentally friendly process: no hexavelent chromium, no nickel
- PPD (Pulsed Plasma Diffusion): Cost of ownership advantage for the customer up to 60 % over the lifetime of the tool
- Patent protected combination with surface oxidation process for corrosion protection:
 25 million ball pivots per year ("IONIT OX")
- Broad application know-how







Services for Tools (PVD) BALINIT® Coatings: Benchmark in industry

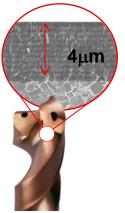


Surface solutions technology

- Broad portfolio of nitride based hard coatings for machining and forming applications
- Diamond coating for CFRP machining
- Application specific pre- and post-treatment technologies
- Regrinding technology

- Exceptional performance of coatings in many applications, productivity increase 10 % p.a.
- Strong R&D base linked to customers and acknowledged universities
- Internal testing and analytics capabilities
- Strong patent portfolio









CFRP: Carbon Fiber Reinforced Plastic, a high strength-to-weight ratio material

Services: Diamond-Like Carbon (DLC) Enabling fuel efficiency and reduced emissions

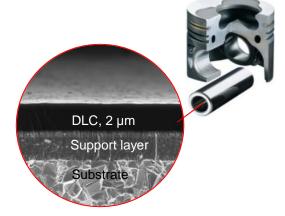


Surface solutions technology

- Enabling Diamond-Like Carbon technology to
 - reduced friction of moving parts >7x
 - downsize engines
 - direct gas and diesel injection
- In-house developed dedicated production technology based on Plasma Assisted Chemical Vapor Deposition (PACVD) technology

- Custom tailored carbon based coating solutions (DLC) to optimize tribo systems
- Fully automated high efficient production line (> 1 million piston pins/ month)
- Strong link to tier 1 automotive development departments – next generation material in test phase to achieve T stability beyond 250°C

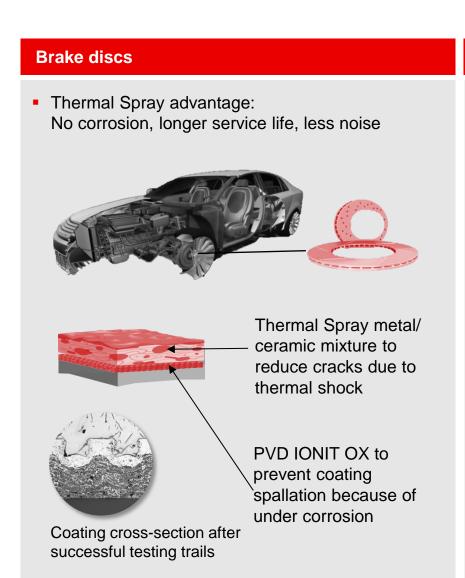






Thin Film and Thicker Layer combined

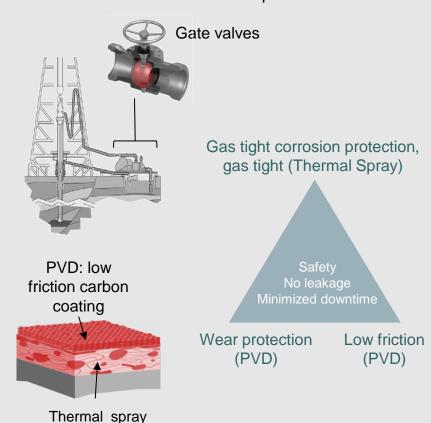




Oil & Gas Safety valves

WC/CoCr: ~ 200 µm

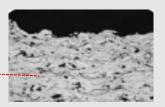
 Combination of Thermal Spray and PVD solves multidimensional customer requirements

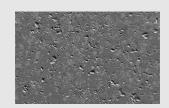


TS: Thermal Spray, PVD: Physical Vapor Deposition

Advantage of complimentary technologies Multiple benefits for engine systems







Thick (250 µm) iron based Thermal Spray coating on inner surfaces

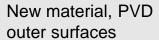
- Tighter spacing between bores leads to weight reduction
- 30 % less lubricant required
- Thick films compensate for manufacturing tolerances

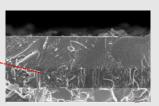
Difficult to coat inner surfaces with PVD

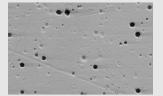
Best system performance through matched PVD and TS coatings

After treatment of coatings: Both technologies exhibit a naturally structured surface topology providing reservoirs for lubricant









- Lower friction as compared to Diamond-like Carbon (DLC)
- Stable at high temperatures
- Precise Thin Film to maintain tolerances

TS: Thermal Spray, PVD: Physical Vapor Deposition

From the obvious to combined technology – Roadmap



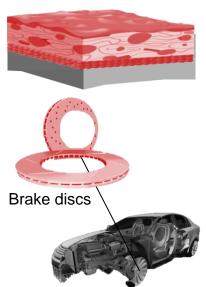
The obvious

Stacking TS & PVD layers

Matching TS and PVD for best performance

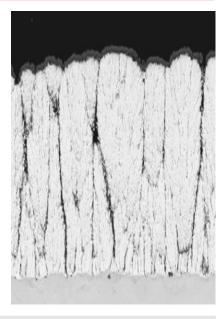
Merging PVD and TS: NEW TECHNOLOGY











Providing cross market access:

- Aerospace
- Industrial Gas Turbines
- Oil & Gas
- Power Generation
- Tooling

Combining PVD and Thermal Spray (TS) for additional functionalities:

- Improved brake performance
- Corrosion protection

Match properties of inner bore Thermal Spray (TS) and PVD piston ring coating

→ Friction reduction, less consumption of lubrication

Vaporizing Thermal Spray particles in vacuum brings PVD know-how on the stage

- New materials, e.g. oxides
- New applications, e.g. membranes

Materials, Laser Cladding and ELDIM bridging into additive manufacturing (AM)

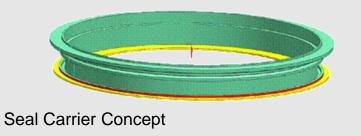
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Current situation: an ideal starting point

 Powder fed Laser Cladding systems and process know-how

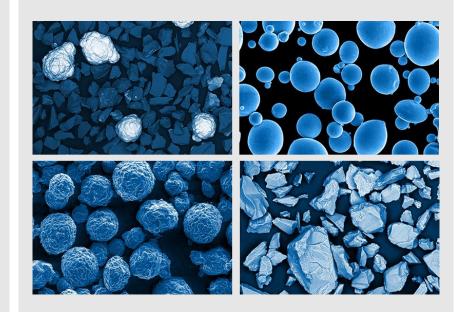


ELDIM already exploring additive manufacturing



Powder materials are key for AM

- Metco already sells powder into the AM market:
 - Strong position for nickel (Ni) and iron (Fe) based powders
- Powder technology as a key differentiating factor for AM



Summary



- Surface Solutions Segment's technology portfolio enabling
 - Energy efficiency
 - Eliminate environmentally hazardous substances
 - Increase productivity and safety
- Combining advantages of Thermal Spray and PVD under one roof creates new business opportunities in growth areas such as Automotive, Oil & Gas, Aerospace and Industrial Gas Turbines
- Merging PVD and Thermal Spray on an atomic level will create a new dimension for material properties and processing
- Surface Solutions Segment bridging into metal additive manufacturing



Thank you.





Integration of Oerlikon Metco

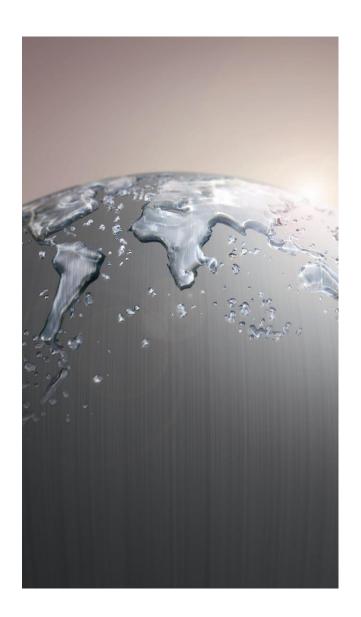
Dr. Roland Herb, CEO Surface Solutions Segment

Dr. Uwe Böhlke, Chief Integration Officer Surface Solutions Segment



2gether since June 3rd, 2014







Creating a world technology leader in surface solutions

- Around 6 000 employees
- CHF 1.2 billion in sales (pro-forma 2013)
- Unique global footprint: more than 130 facilities with over 110 coating centres in 35 countries
- Broad product and solution portfolio with all major clean Thin Film and Thicker Layer surface solutions
- Services provided to a wide range of industries
- Strong combined R&D competence

June 6th – Warm welcome to the new colleagues cerlikon ... global virtual welcome party with 6 274 colleagues

Creating the world technology leader in surface solutions – under one roof.

cerlikon cerlikon balzers metco



June 23rd - Joint Management workshop with **cerlikon** more than 50 global leaders cross Metco & Balzers

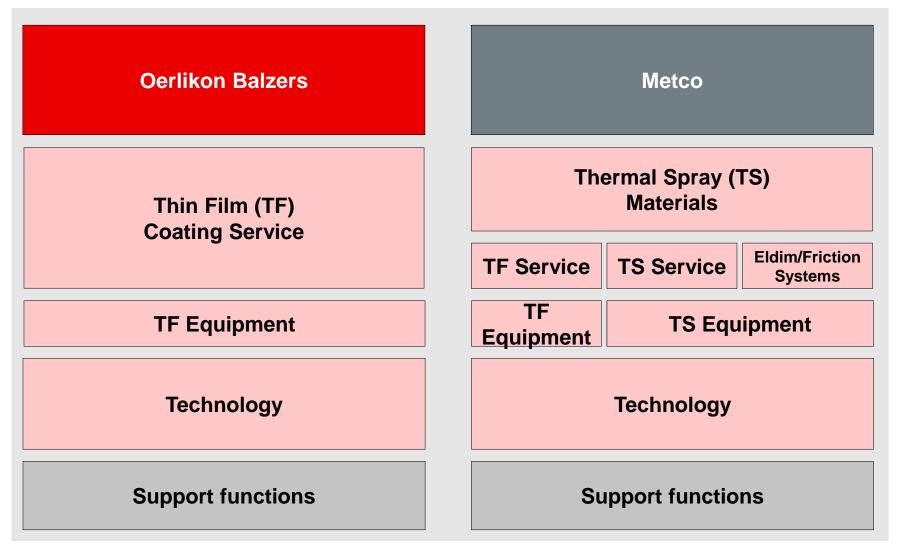
Creating the world technology leader in surface solutions – under one roof.

cerlikon cerlikon balzers metco



Integration targets on two complementary <u>cerlikon</u> businesses, based on one strong platform under one roof

BEFORE INTEGRATION

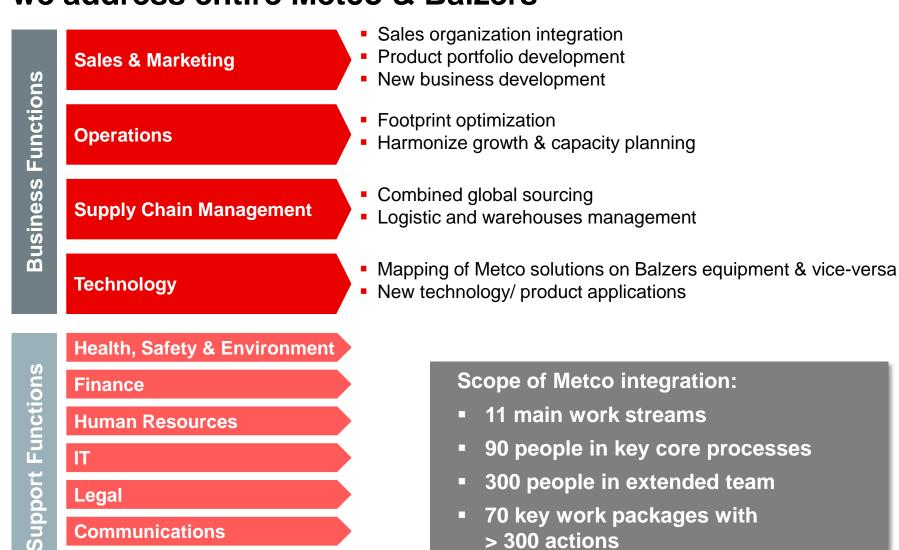


Integration targets on two complementary cerlikon businesses, based on one strong platform under one roof

AFTER INTEGRATION

Surface Solutions Segment cerlikon balzers cerlikon metco		
Key Account Management		
Thin Film (TF) Service	Thermal Spray (TS) Materials	
	TS Service	Eldim/Friction Systems
TF Equipment	TS Equipment	
Technology		
Support functions		

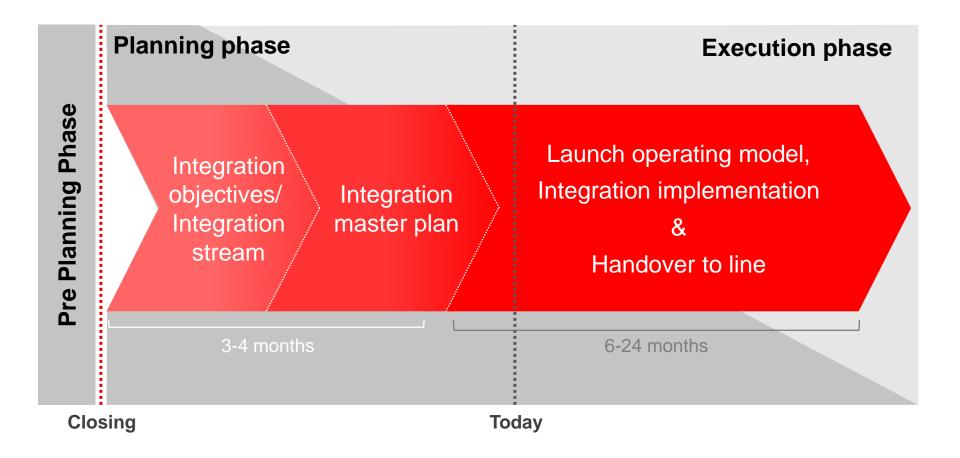
Our integration process has a clear structure – cerlikon we address entire Metco & Balzers



Export Trade Control

Our integration process has a clear time line – We are on track





Integration of the Thin Film businesses included a review of the product offering



Portfolio strategy



- Management of joint Surface Solutions portfolio (>60 coatings)
 - Ensure business continuation
 - Best coatings considered in the future portfolio
- Focus on single brand strategy for Thin Film service under the brand of Balzers

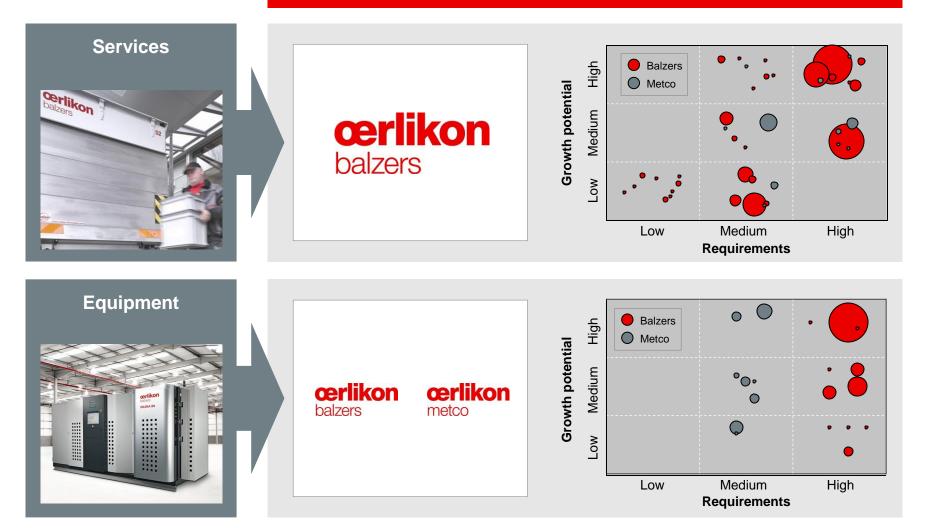


- Continuation of dual brand strategy for Thin Film equipment
 - Addressing a broader requirement spectrum
- Preparation of technology combinations
 - Derive/ develop future offerings

Integration of the Thin Film businesses included a review of the product offering



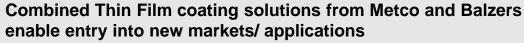
Portfolio strategy



Top line synergies – Combining leading surface technologies







- Metco has strong Diamond Like Carbon (DLC) portfolio which is complementary to Balzers coating portfolio
- Cross fertilization of Metco coating solutions to Balzers equipment and processes

⇒i.e. improve market penetration in the racing segment

Top line synergies – Leverage the business model







- Leverage Balzers' footprint and service business setup to increase service offering
- ⇒First new Thermal Spray service hub in operation already mid 2015

Top line synergies – Leverage access to end markets







Develop PVD applications for Metco's Thermal Spray customers

- Oil & Gas
 Gate valves, surface valves, drilling wear sleeves, sucker rod couplings
- Aerospace Turbine (compressor, fan blades, gears), hydraulic actuation, landing gear
- Industrial Gas Turbine
 Compressor blades, electrical power generation, micro turbines, mechanical drives ...
- ⇒ Since closing: 37 customer-specific technology roadmaps

Top line synergies – Leverage the footprint







- ... to expand Thermal Spray equipment sales & distribution channels
- particularly in countries with sub critical sales volume as of today
- ... to expand customer access for Friction Systems
- capture business with additional transportation OEMs

⇒Strengthen customer access

Footprint optimization – Optimized Thin Film footprint to support growth





Our likes TF | Summary region China Continue TF | Summary region China Continue TF | Summary region China Continue TF | Summary region China Proposal of mither footpoint investigation for Germany Continue TF | Summary region China Proposal of mither footpoint investigation for Germany Continue TF | Summary Region UIA Continue TF | Summa

Create long term footprint with growth potential

- Optimization of production facilities enabling better resource management, customer proximity and know-how protection
- Optimize utilization/ use existing capacities for growth
- Leverage Best-in-Class processes across Segment
- Improve logistic network to ensure high quality service for customers

Integration of administrative functions – Establish efficient support



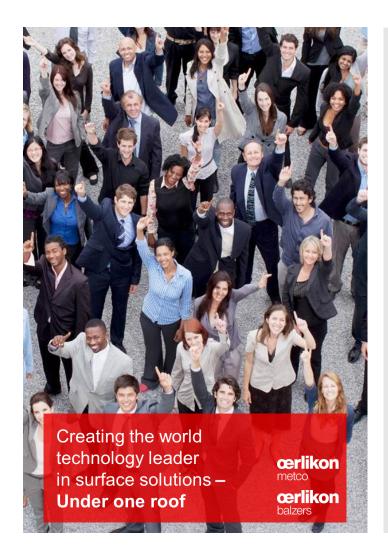


Standardization and harmonization of systems and processes

- Establish HR, IT, Finance, Health Safety & Environment (HSE), Legal and Communication on Segment level
- Integration of sales/ operational processes and systems to efficiently drive regional sites and centers
- Ensure an aligned marketing approach for the entire product and service portfolio
- Secure highest HSE standards in the entire Group

Summary





- Integration process is well on track and according to plan
 - Organizational development/ integration of Thin Film business ongoing
 - Leverage Best-in-Class processes across Segment
 - Set-up support functions finalized
- Focus on leveraging the deal rationale:
 Combined technology portfolio, business model,
 market-access and footprint
 - Thermal Spray service center in build up
 ... addressing Aero, Oil & Gas and

 Power Generation market
 - Market penetration in racing market
 ... addressing 15 key customers
 - Balzers' PVD applications for Metco customer
 ... 37 customer tech roadmaps in development
 - Balzers footprint for Thermal Spray equipment sales & distribution ... strengthen customer access



Thank you.





Summary Surface Solutions Segment Analyst Day

Eisenach, November 6, 2014 Dr. Brice Koch, CEO



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Surface Solutions Segment Integration on track, opportunities confirmed

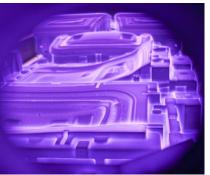
- Oerlikon creates a global technology leader in surface solutions
- Global megatrends requiring surface solutions
- Exposure to attractive growth markets
 - Tooling
 - Aviation
 - Automotive
 - Oil & Gas
 - Power Generation
- Deal rationale and complementarity confirmed
 - Technologies
 - Business models
 - Customer and market access
 - Footprint
- Integration on track







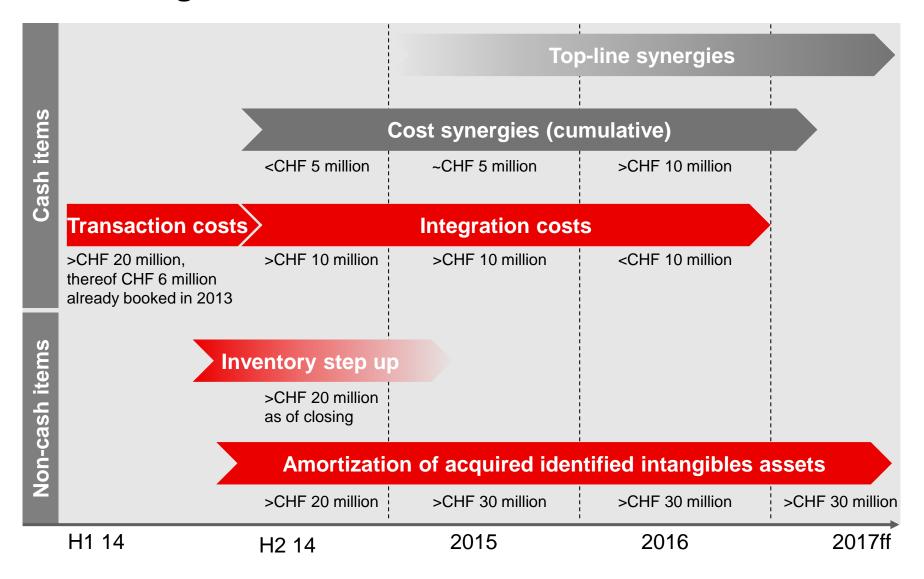






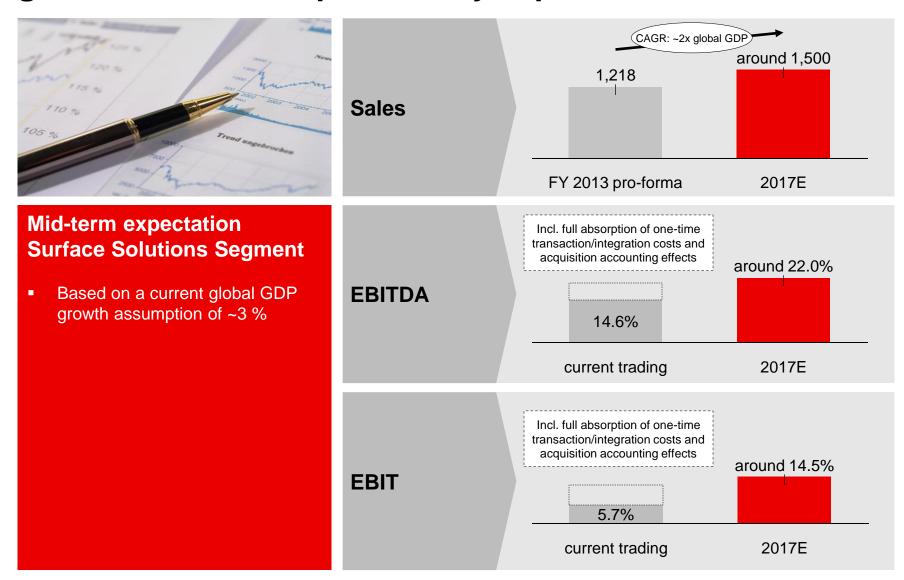
Financial impact of Metco transaction – Confirming our cost assessments





Surface Solutions Segment expected to grow ~2x GDP with profitability expansion







Thank you.



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